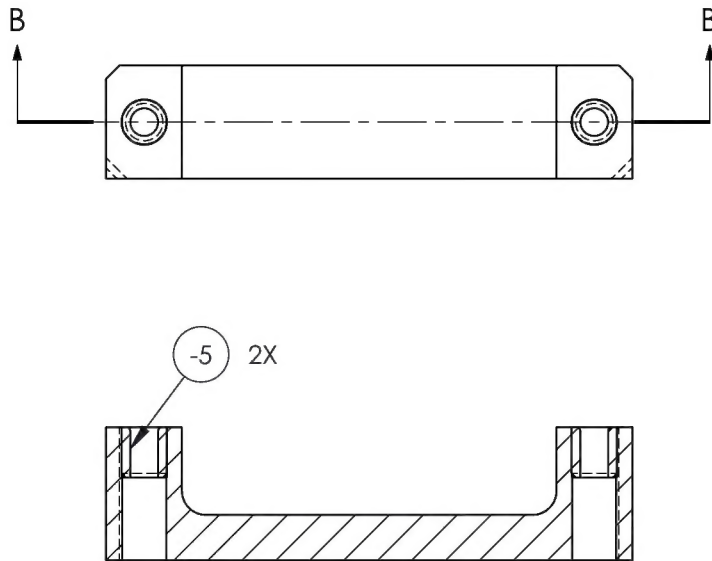
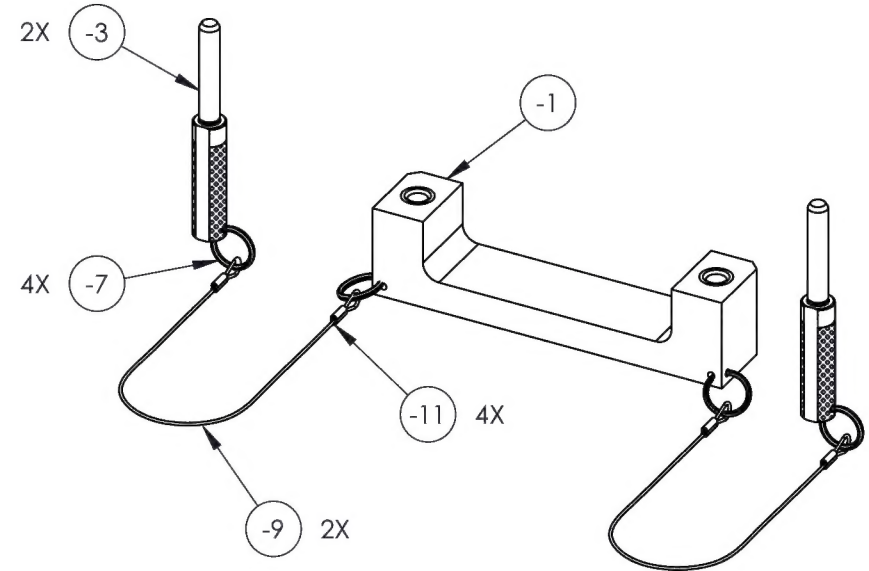


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -7 WAS MCMASTER-CARR #90177A228 IS MCMASTER-CARR #90177A218. CH'D ENGRAVE NOTE WAS "3G6405G0251" IS "RBW6405G02051-3G".	2/5/2013	BIM	SE



SECTION B-B
SCALE 1 : 3

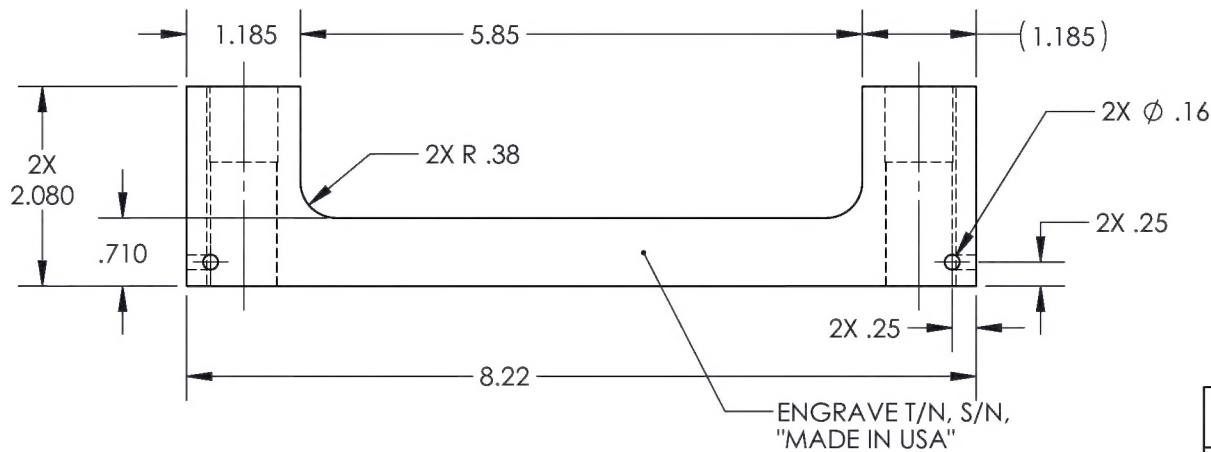
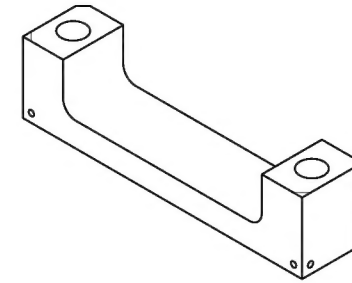
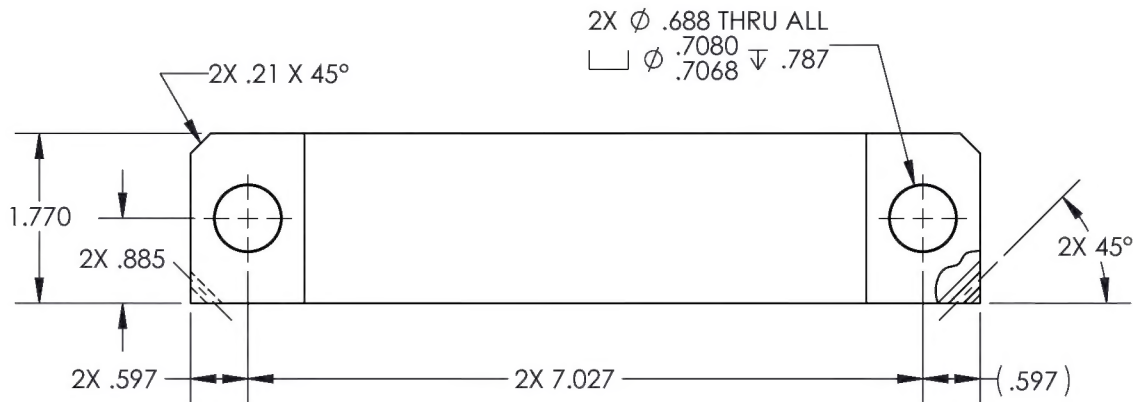


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	1-7/8 X 2-1/8 X 8-3/8	2
			-3	2	PIN	4140 Q & T	Ø3/4 X 5-1/4	3
		B/O	-5	2	BUSHING	STEEL	CARR LANE # PM-18-20-11	1
		B/O	-7	4	SPLIT RING	STEEL	Ø1 MCMASTER-CARR #90177A218	1
		B/O	-9	2	LANYARD	COATED STEEL	Ø1/16 X 10 CARR LANE #CL2C	1
		B/O	-11	4	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1

 RED BARN MACHINE	
TITLE T/R DAMPER LENGTH ADJUST	
DWG NO. RBW6405G00531-3G	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 12/12/2012
SHEET 1 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

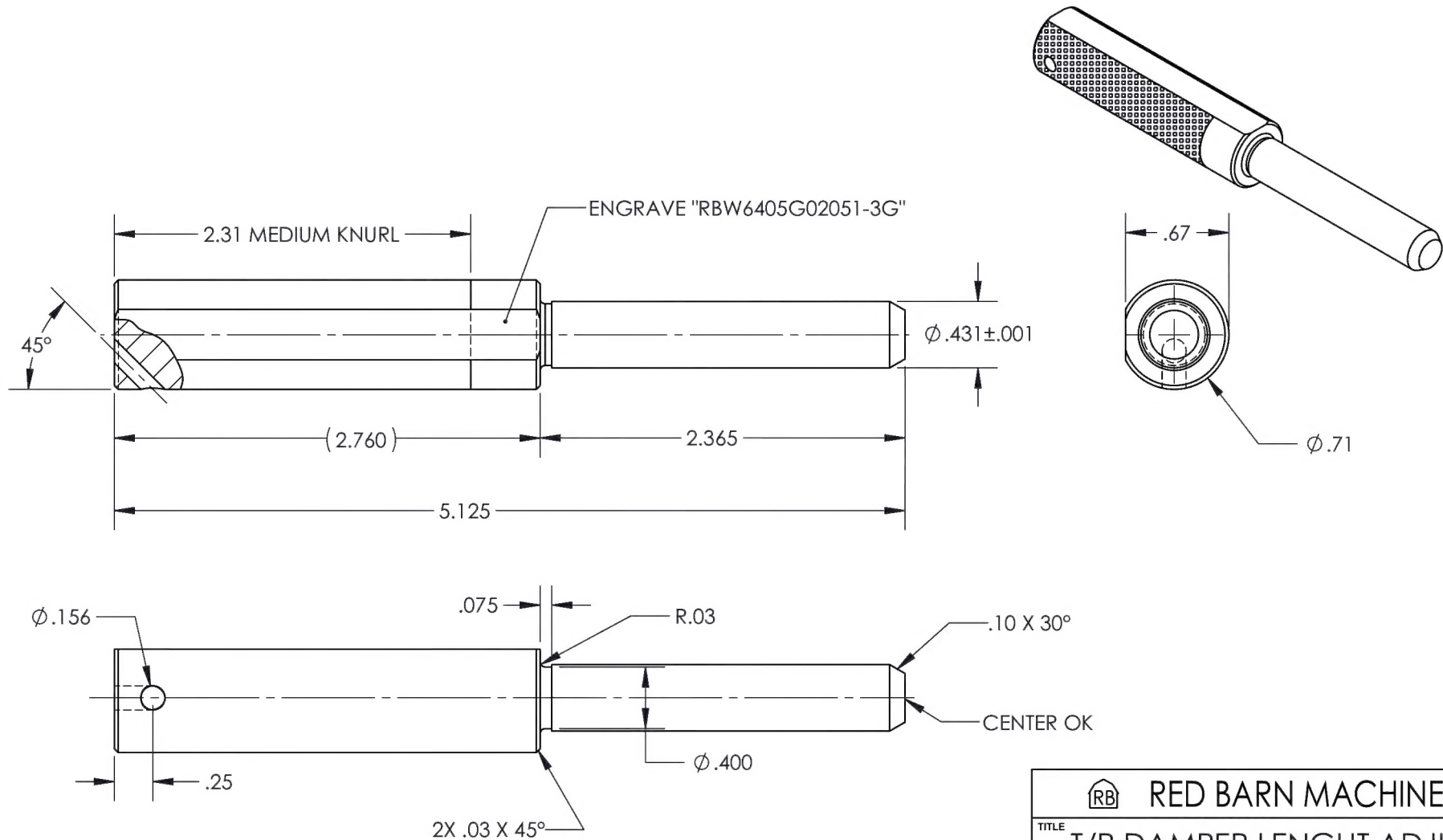


(-1)
BASE

RED BARN MACHINE	
TITLE T/R DAMPER LENGHT ADJUST	
DWG NO. RBW6405G00531-3G-1	REV A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 12/12/2012
SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D ENGRAVE NOTE WAS "3G6405G0251" IS "RBW6405G02051-3G".	2/8/2013	BIM	RJC



(-3)

PIN

RED BARN MACHINE	
TITLE T/R DAMPER LENGHT ADJUST	
DWG NO. RBW6405G00531-3G-3	REV A
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 12/12/2012
SHEET 3 OF 3	